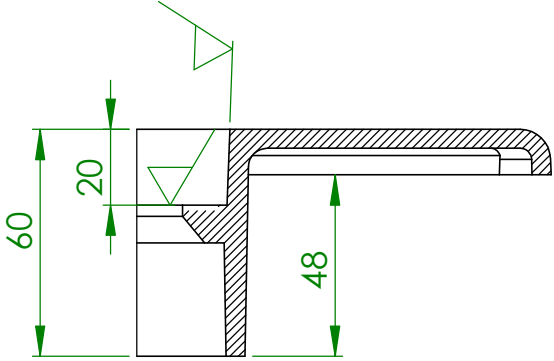
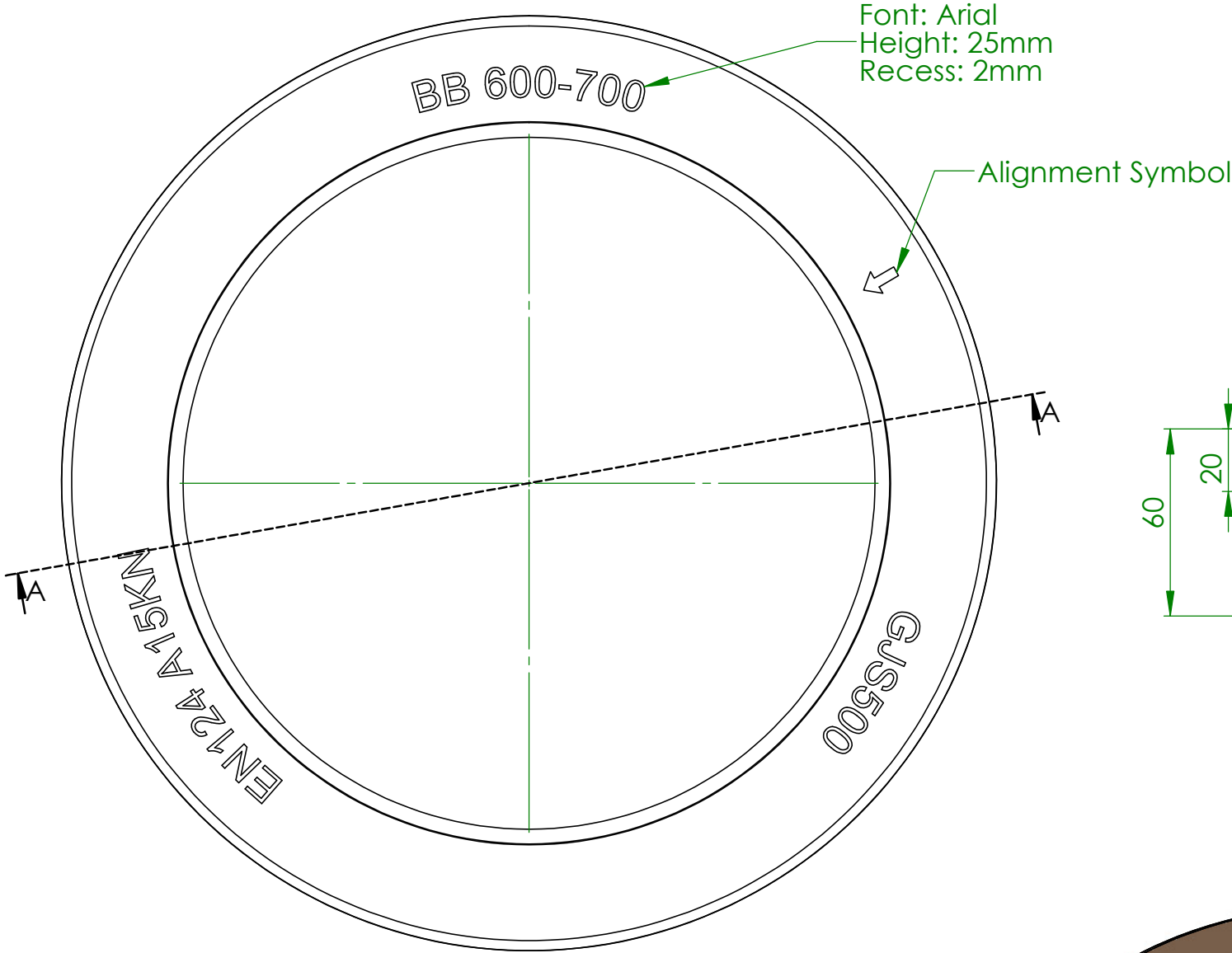
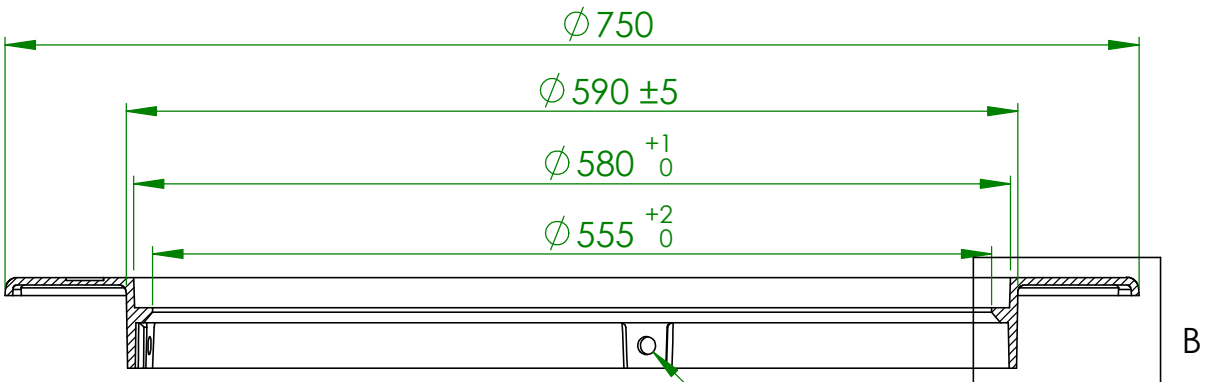
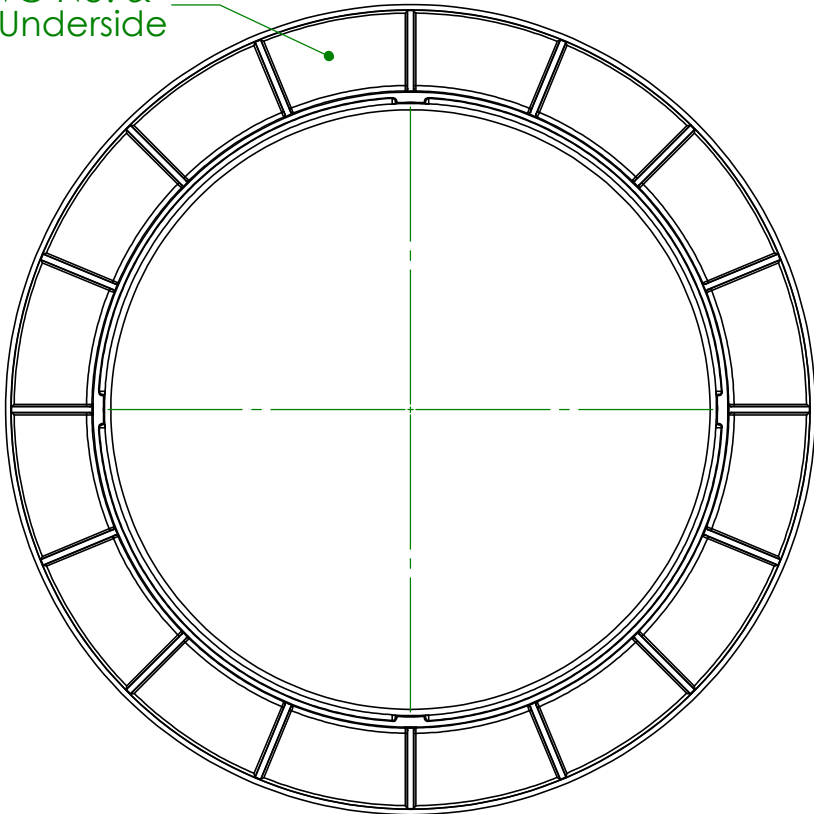
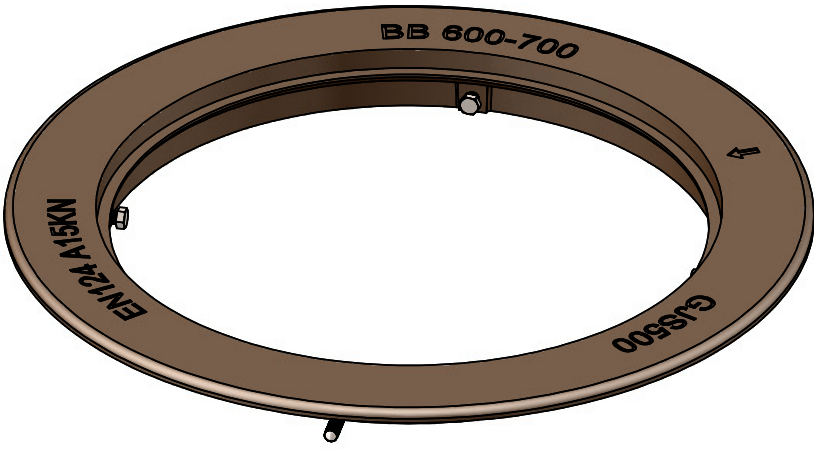




DETAIL B
SCALE 1 : 2



SECTION A-A
SCALE 1:5



Note:
1.Coating: Grey Brown Painting
2.General Tolerance as per ISO 8062 CT11
3.The Well's Inside Dimension is 600-700mm
4.Each Frame Should be used with 4 Bolts
5.Bolts to be packaged separately

REVISION	No	DATE	DESCRIPTION	BY	CHKD.
C	10-10-2015	Modify the structure and remove the nuts	GB.Z	ZX.Y	
B	22-04-2015	Alignment symbol is added	ZX.Y	ZS.S	
A	12-01-2015	Original design	ZX.Y	ZS.S	

UNLESS OTHERWISE STATED		CASTING DIM		TOLERANCE (+/-)		CASTING TOLERANCE	
DIMENSIONS ARE IN MILLIMETERS		100mm		2.0mm		ANGULAR	
CASTING RADII 3~5mm		100~400mm		2.8mm		$\pm 0.5^\circ$	
DRAFT TAPERS 2°		400~1000mm		3.8mm		DENOTES	
		1000~1600mm		4.6mm		MACHINED SURFACE	
		1600~2500mm		5.4mm			

BB produkter		PRT. No: 501321			TITLE: 600-700 Circular Floating Frame A15KN	
MATERIAL: GJS-500-7		DRAWN: ZX.Y	SCALE: N.T.S.	VERSION: A3	DESIGN WEIGHT: 12.5 kg	
CHECKED: ZS.S		DRG. No: 501321	C	SHT 1	1	
DATE: 12-01-2015						